Work Orde Wednesday, Octo												Page 1
	D3575-5			Accept					Setup	Start		
Revision ID: Item Name:	Cabin Floor Pr	otector								Stop		
	10/6/2010	Start Qty: 3.00 Req'd Qty: 3.00			Cust Item I Customer:	D:					1 188111181 8	1818   18 1184 18 <del>5</del> 4
Approvals:	Process Plan	n: <i>B</i>	Date 6-10-06	Tooling:	Da	nte:	-	1	Run	Start	1 (8.2)  0  3	
	QC:		Date:	SPC (Y/N):	Da	ıte:				Stop		
Sequence ID/ Work Center ID	)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
D3575	Rev	A										
Waterjet FLOW CNC Waterje	t	FLOW WATER JET  Memo  1-Cut as p  Deburr if	per Dwg D3575 □Dwg Rev: necessary	0.00 □Prog Rev:_	<b>A</b> □2-			B10	-(U>	(c_		3)
QC Quality Control		QC2- Inspect parts off  Memo	f machine FAI/FAIB	0.00				#B	10-10	عاد	<u></u>	
120 QC Quality Control		QC8- Inspect parts - s  Memo	econd check	0.00	201010			(X)	Ď			

Dail AC	i uspace Li	.u								
W/O:			WO	RK ORDER CHANG	ES					,
DATE	STEP	PRO	OCEDURE CHAI	IGE	Ву	[	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	jory:	_ NCR: Ye	es No	<b>DQ</b>	 A:	Date: _	
		olution:								
NCR:			WORK ORDE	R NON-CONFORMA	NCE (N	CR)				
DATE	OTED	Description of NC			Section B V			cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n & ite	Sect	ion C	Chief Eng	QC Inspector
									ę	
<del>-</del>						1	•			

### Work Order ID 62696

Wednesday, October 06, 2010 11:14:15 AM



Page 2

Item ID:

D3575-5

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Cabin Floor Protector

**Start Date:** 10/6/2010

Start Qty: 3.00

**Req'd Qty: 3.00 Required Date:** 10/15/2010



Date:\_\_\_\_\_

**Cust Item ID: Customer:** 

Reference:

Approvals:

QC:

Process Plan:

Date:

Tooling: SPC (Y/N):

0.00

0.00

Date:

Date:

Start Run

Stop

Sequence ID/

**Work Center ID** 

Small Fab

Small Fab

Small Fab

**Operation** 

Description

Memo Deburr if necessary. Set Up/

**Run Hours** 

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

& voluloz

SB 10/10/07

150

Packaging Packaging

Identify as per dwg & Stock Location:

0.00

Memo

Memo

0.00

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W/O:			WO	RK ORDER CHANG	ES				,
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b>	A:	_ Date: _	
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	)			
	0777	Description of NC		Corrective Action Secti				Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		cation ion C	Chief Eng	QC Inspector
					-				1

#### Work Order ID 62696

Wednesday, October 06, 2010 11:14:15 AM



Page 3

Item ID:

D3575-5

Accept



Setup Start



**Revision ID:** 

Item Name:

Cabin Floor Protector

**Start Date:** 

10/6/2010

Start Qty: 3.00

**Required Date:** 10/15/2010

Req'd Qty: 3.00

Operation

Description



**Cust Item ID:** 

**Customer:** 

**Tool ID** 

Reference:

A	nn	NO.		ı	
A	DU	ro	va	15	:

Process Plan:

QC21- Final Inspection - Work Order Release

Date: Date:

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:

Start Run



Stop

Stop



Sequence ID/

**Work Center ID** 

160

Memo

0.00

Tool # Plan Qty Code

Reject Accept Qty

Reject Number

Insp. Stamp

Quality Control

0.00

		—- <del></del>								
W/O:			WO	RK ORDER CHANG	ES					র
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action Sect			Verific	ation	Approval	Approval
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### **Picklist Print**

Wednesday, October 06, 2010 11:14:19 AM

Work Order ID: 62696

Parent Item:

D3575-5

Parent Item Name: Cabin Floor Protector

**Start Date:** 10/6/2010

**Required Date:** 10/15/2010

Start Qty: 3.00

Required Qty: 3.00

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IPP Rev : A New Issue 07.07.23

verified by:JLM EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No	·		100	sf	2,185.803		33.68211	***	40,0	<b>X</b>
											1R1D-10	3-6	

GE PLASTICS LEXAN SHEET

<b>Location</b>	Loc Qty	Loc Code		
MAT	2185.8038			(3)
114032	184.9238			
115261	2000.88		115 261	

Duit Ac	Jopasi	- mid							
W/O:			WO	RK ORDER CHANGI	ES				•
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DATE	STEP	Section A	Initial Chief Eng	Action Description  Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
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1112									

DART AEROSPACE LTD	Work Order:	W696
Description: Cabin Floor Protector	Part Number:	D3575-5
Inspection Dwg: D3575 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of Inspection	Comments
Dimension	-	Dimension				
Ø3.00	+0.006/-0.001	3,003	*		N BOS	
3.38	+/-0.030	3,38	*		7 BOI	
6.50	+/-0.030	6.50	7		7	
26.13	+/-0.030	26,13	₽		7	
30.13	+/-0.030	30,05	6		7	
2.00	+/-0.030	2.00	76		7	
3.50	+/-0.030	3.50	0		7	
14.25	+/-0.030	14.75	72		7	
25.13	+/-0.030	25.13	k		т	
29.38	+/-0.030	24.38	A		7	
30.38	+/-0.030	30:38	<b>%</b>		Т	
31.50	+/-0.030	31.50	2		7	
1.00	+/-0.030	1,00	×		7	
4.38	+/-0.030	4.38	2		T	
14.50	+/-0.030	14.50	B		7	
16.00	+/-0.030	16.00	*		7	
23.13	+/-0.030	23.13	Ø		7	
26.88	+/-0.030	88.06	191		7	
27.69	+/-0.030	77.69	Þ		7	
1.00	+/-0.030	1.00	Ø		7	
3.75	+/-0.030	3.75	8		7	
9.63	+/-0.030	9.63	7		7	
16.13	+/-0.030	16.13	7		7	
28.06	+/-0.030	28.06	7		7	
32.15	+/-0.030	32,14	<u>L</u>		7	

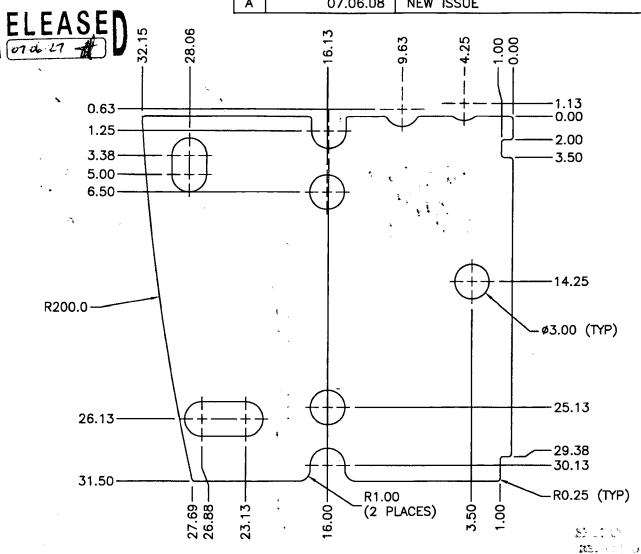
<u> </u>				
Measured by:	FR	Audited by:	Prototype Approval:	N/A
Date:	10-10-6	Date: 10/10/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	08.01.16	New Issue	KJ//DD 💉	<u> </u>

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W/O:			WC	RK ORDER CHA	NGES					
DATE	STEP				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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	R	esolution:	Disposition	ı:	QA:	N/C Clo	sed:		Date: _	
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CHEC	KED	APPROVED	DRAWING NO.	REV <sub>.</sub> A
	E.	P4	D3575	SHEET 1 OF 4
DATE			TITLE	SCALE
07.0	06.08		CABIN FLOOR PROTECTOR	1:8
Δ		07.06.08	NEW ISSUE	



D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

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WITHOUT NOTICE

NOTES:

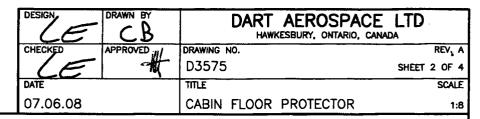
- WORK ORDER 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

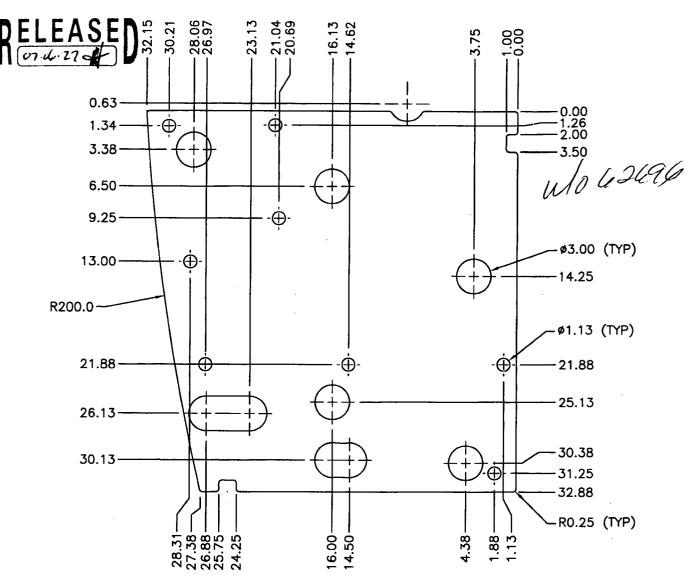
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W/O:			WO	RK ORDER CHANGI	ES				·
DATE	STEP	PRO	OCEDURE CHAP	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		Section A	Chief Eng	Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
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#### D3575-3 CABIN FLOOR PROTECTOR

#### **NOTES:**

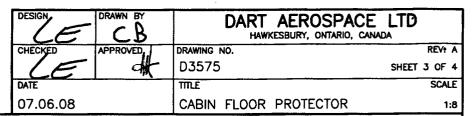
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

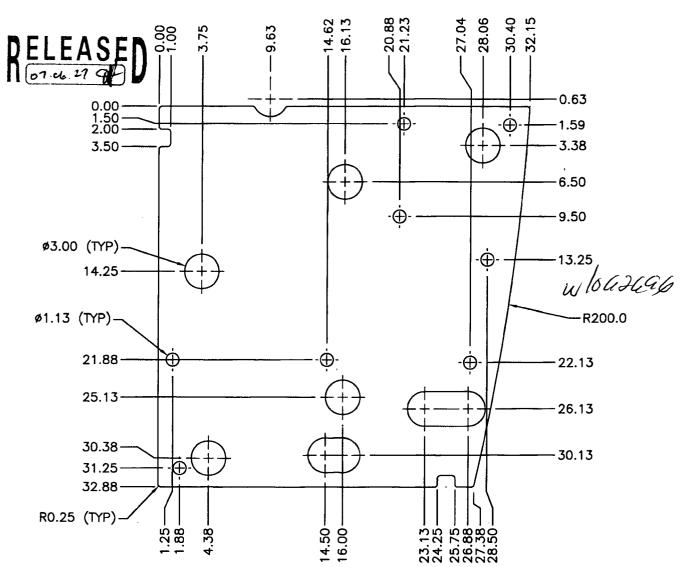
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W/O:			WO	RK ORDER CHANG	ES			
DATE	THE STEP PROCEDURE CHANGE  By Date Qty Chief Eng/Prod Migr  Approvation:  PAR #: Fault Category: NCR: Yes No DQA: Date:  Resolution: Disposition: QA: N/C Closed: Date:  WORK ORDER NON-CONFORMANCE (NCR)  THE STEP Description of NC Corrective Action Section B	Approval Chief Eng /	Approval QC Inspector					
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#### D3575-4 CABIN FLOOR PROTECTOR

#### **NOTES:**

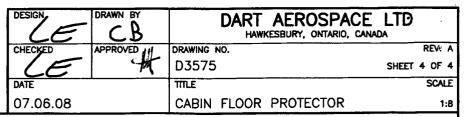
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

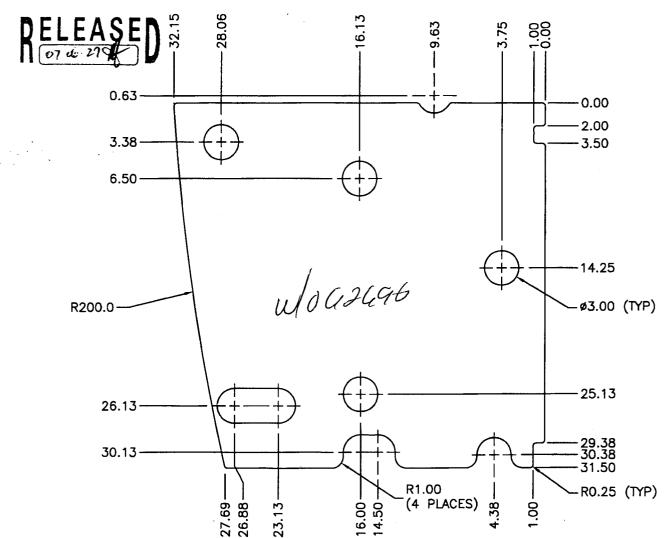
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W/O:			WO	RK ORDER CHANG	ES				
DATE	STEP	PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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# D3575-5 CABIN FLOOR PROTECTOR (SHOWN) D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

#### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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